



Dart Aerospace Ltd.
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004497

D206-559-011
Job Sheet 180953



Part No: D206-559-011

Job Qty: 2 ea

Part Name: 206A/B Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG IIN-D206-559 REV L, DSI 9527 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-05-05 up a chg DD verified by:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 19 2018
160	Packaging	2 pcs	7/31/18	7/31/18	0.00	0.00	Packaging1-2		JUL 20 2018
170	QC	2 pcs	7/31/18	7/31/18	0.00	0.00	QC4		JRB DAS 58
180	Packaging	2 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		JRB DAS 9-89
185	DC	2 pcs	7/31/18	7/31/18	0.00	0.00	DC		21 JUL 24 2018
190	QC21-FG	2 Ea	7/31/18	7/31/18	0.00	0.00	QC21		21 9-89 JUL 24 2018

Part Op 180 - Identify and pack for shipping as per PPPD206-559-011

Descriptions: 185 - Photocopy bluefile and create labels per PPPD206-559-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	16 Ea (8 ea)	90-Start up Operation	5070192
AN4-20A	Bolt	16 Ea (8 ea)	90-Start up Operation	5054106 X4 3089 308 X12
D2182B 4x 050	Rubber Cushion - Black (\$Per Foot)	3.3320 ft (1.666 ea)	90-Start up Operation	5068805
D2274	Radius Block	16 Ea (8 ea)	90-Start up Operation	5089983
D2435	Bearpaw	4 Ea (2 ea)	90-Start up Operation	5062086
D2438	Clamp	8 Ea (4 ea)	90-Start up Operation	5057738
D2529	Washer	16 Ea (8 ea)	90-Start up Operation	5035698
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5089365
NAS1149D0463J	Washer	32 Ea (16 ea)	90-Start up Operation	5062379
QS200-M44S	Clamp	4 Ea (2 ea)	90-Start up Operation	5048406

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	16	278	0
	AN4-20A	16	104	0
	D2182B	3	4,507	0
	D2274	16	235	0
	D2435	4	8	0
	D2438	8	66	0
	D2529	16	1,585	0
	MS21042L4	16	3,594	0
	NAS1149D0463J	32	11,622	0

WORK ORDER NON-CONFORMANCE / UPDATE



DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION				AGAINST DEPARTMENT/PROCESS														
Part No. _____		Rework	Scrap	Use-as-is		Skid-tube	Machining	Thermoforming	Large Fab	Cross tube	Small Fab	Finishing	Composite	Water Jet	Prod. Eng. Coord.	Rec/Store/Packaging	Supplier	Engineering	Quality	Other
NCR No. _____																				

Date: _____ Step #: _____ QTY Effective: _____ 3B (QSI042) Approval

Description Work Order Deviation

Root Cause

Environment	☐	No Re-verification	☐	Pressure/For.	☐	Part Incorrect	☐
Design	☐	Operator	☐	Bending	☐	Part Lost/Missing	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Co	☐	Part Moved	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Drawing	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Rip	☐	Finish	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Misread	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Turning Sequence	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐		
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐		
Substation	☐	Process Improvement	☐	Marks/Chatter	☐		
Past Expiry Date	☐	Manufacturing Process	☐				
Misidentified	☐	Past Due	☐				

OTHER : _____

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Container No: S093538
Part: D206-559-011
Job No: 180953
Serial No/Batch: S093538
Revision:
Inspector:
Exp Date:
Instructions:

Date: 07/19/18

Part Specifications

Specifications could not be found.

Plex 7/18/18 10:49 AM Dart.lajeunesse.marie

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

REFERENCE ONLY